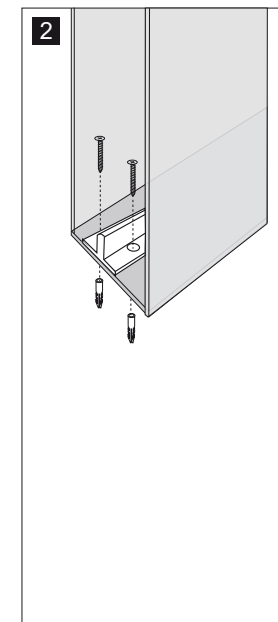
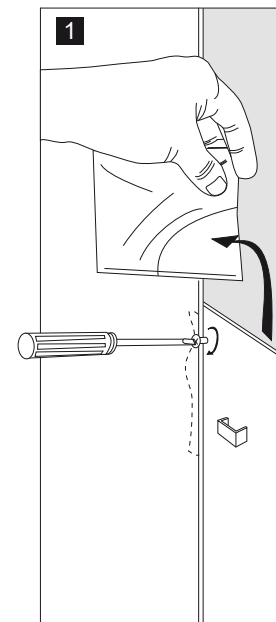


GUARNIÇÕES (P) ARCHITRAVES CHAMBRANLES	CAIXILHO 70 POCKET FRAME 70 CAISSON 70		CAIXILHO 90 POCKET FRAME 90 CAISSON 90	
	MIN	MAX	MIN	MAX
30	100	115**	120	135**
50	140	150**	160	170**
70	180	190**	200	210**
90	220	230**	240	250**
110	260	270**	280	290**
130	300	310**	320	330**
150	340	350**	360	370**
170	380	390**	400	410**

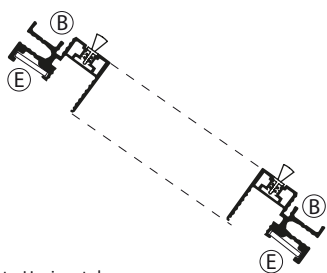
** Para as espessuras intermedias entre os intervalos definidos na tabela, será necessário refiar os perfis das guarnições do intervalo superior.

** For non-existing intermediate thicknesses in the table, it will be necessary to cut the tenon side of the architrave of the upper range in order to fit the desired size.

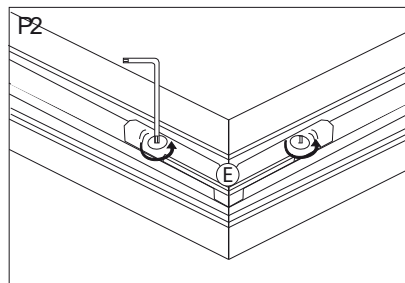
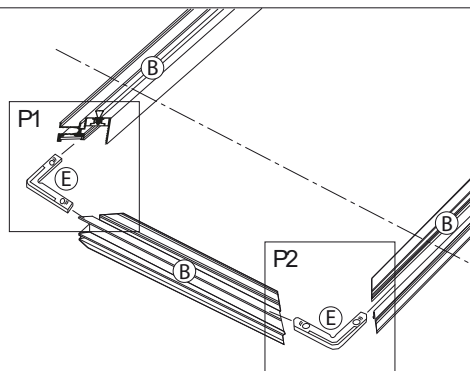
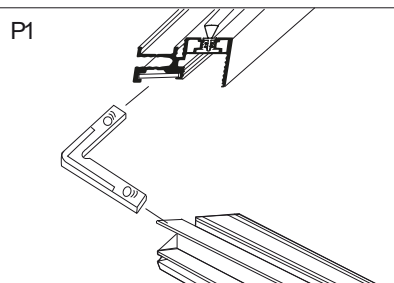
** Pour les épaisseurs intermédiaires inexistantes dans le tableau, il sera nécessaire de couper la languette des moulures de l'intervalle supérieure.



3 Montagem da estrutura 2X
 Frame assembly 2X

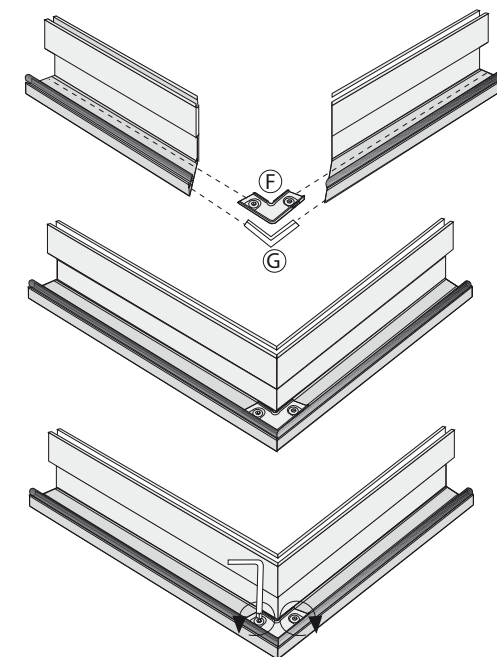
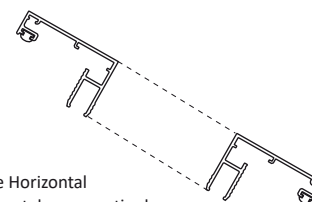


Corte Horizontal

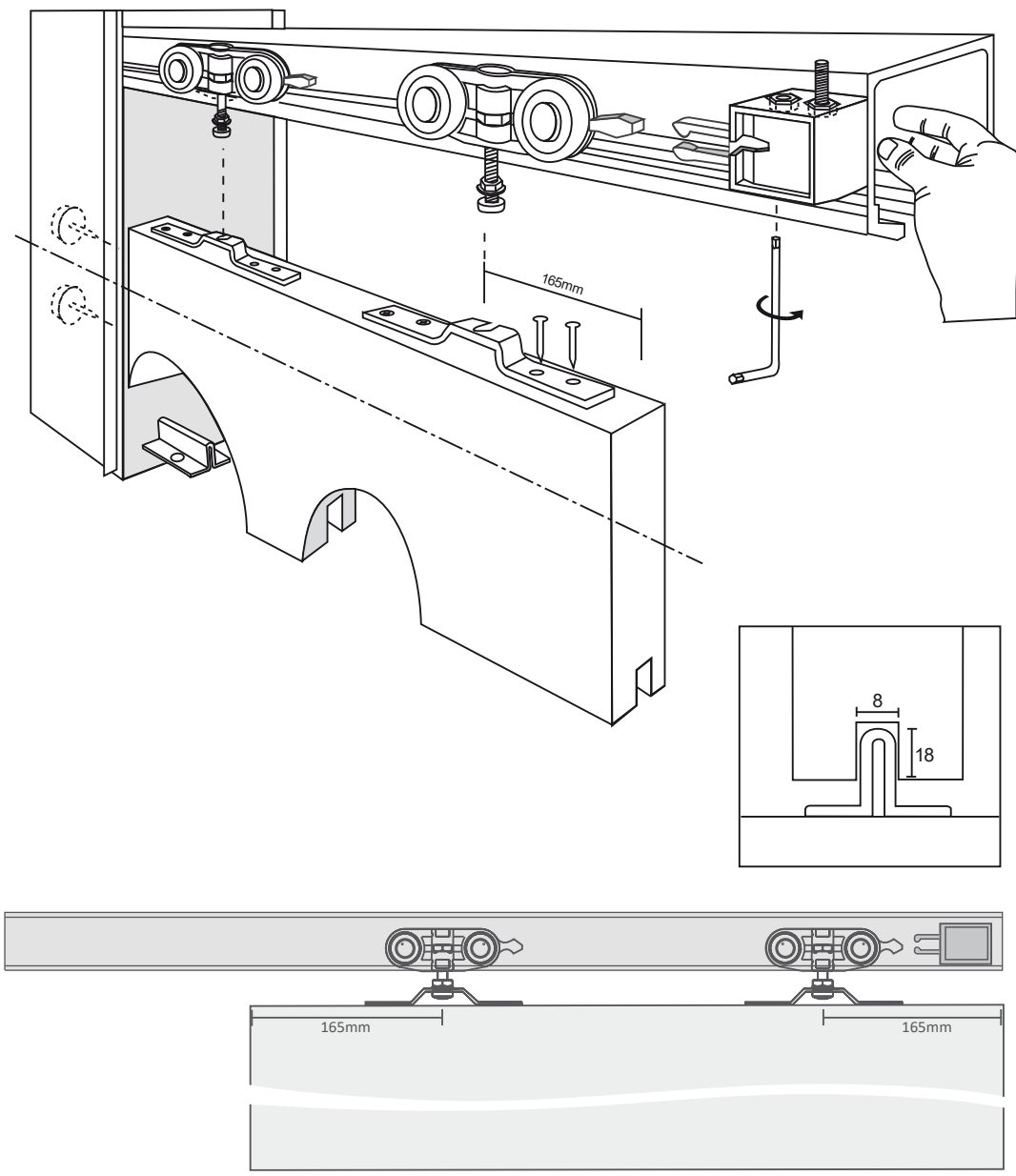


4 Estrutura Guarnição 2x
 Architraves 2x

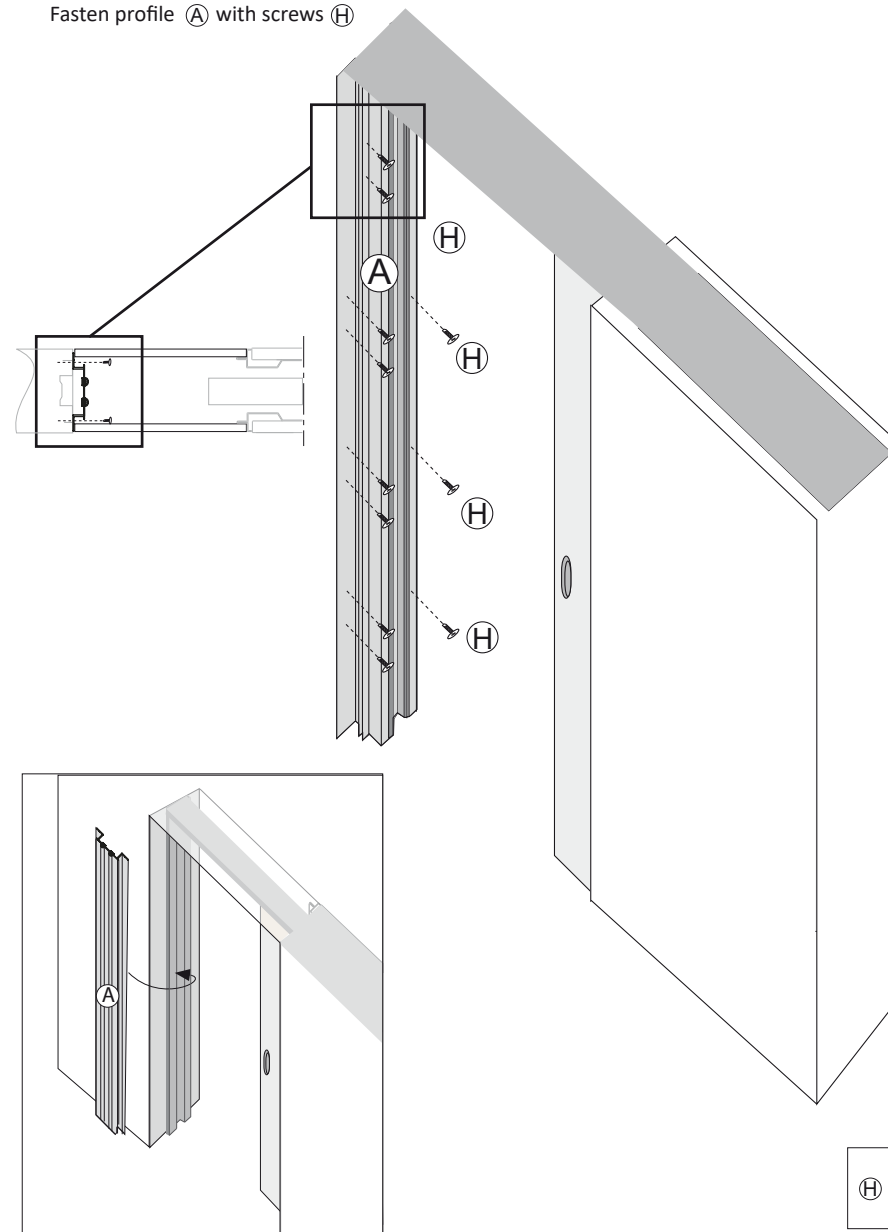
Corte Horizontal
 Horizontal cross section I



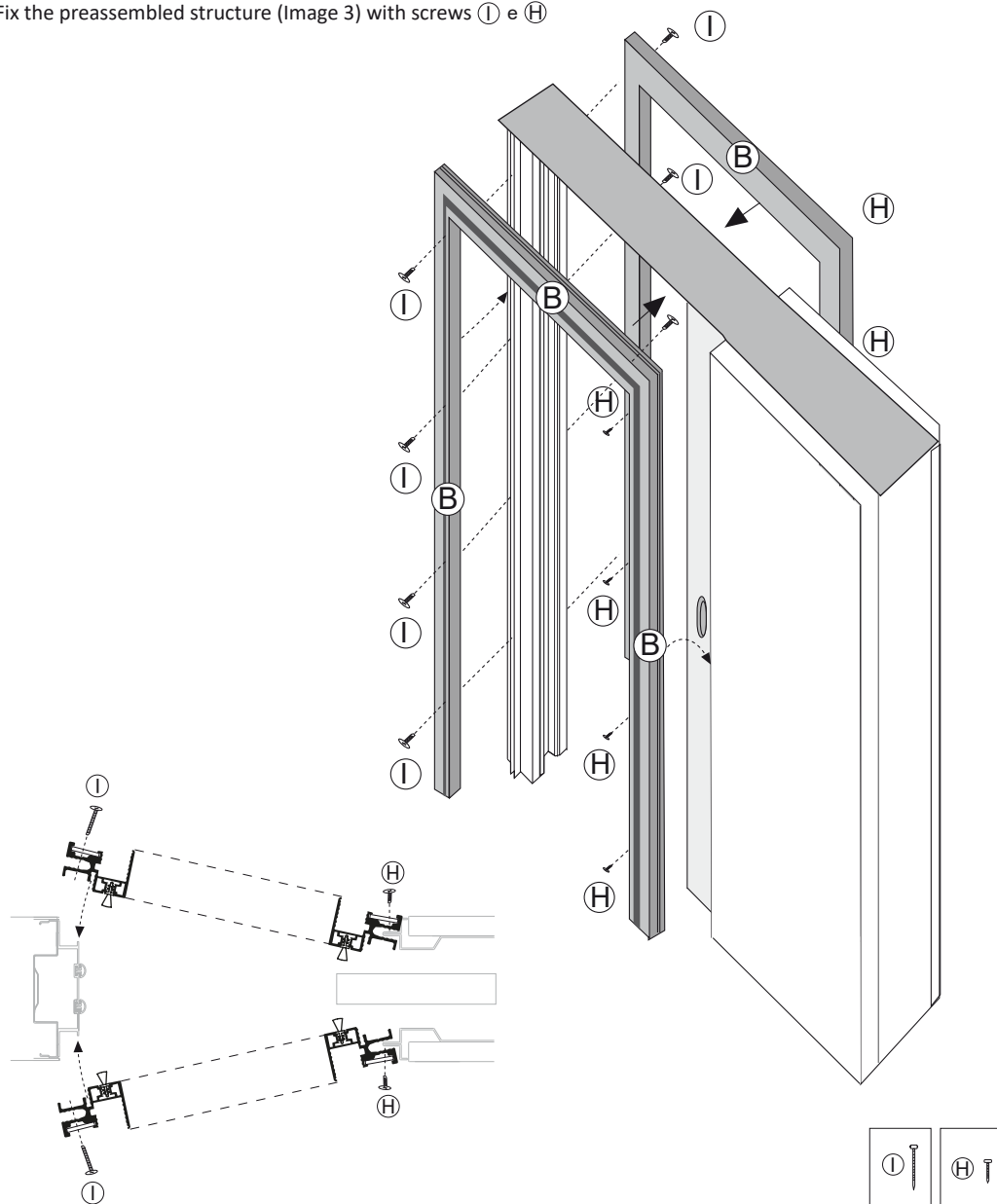
5



6 Fixar o perfil **A** com os parafusos **H**
Fasten profile **A** with screws **H**



- 7** Fixação das estruturas montadas na figura 3 com os parafusos ① e ②
Fix the preassembled structure (Image 3) with screws ① e ②



- 8** Fixar a guarnição na estrutura (Image 4)
Fix the preassembled Architraves (Image 4)

